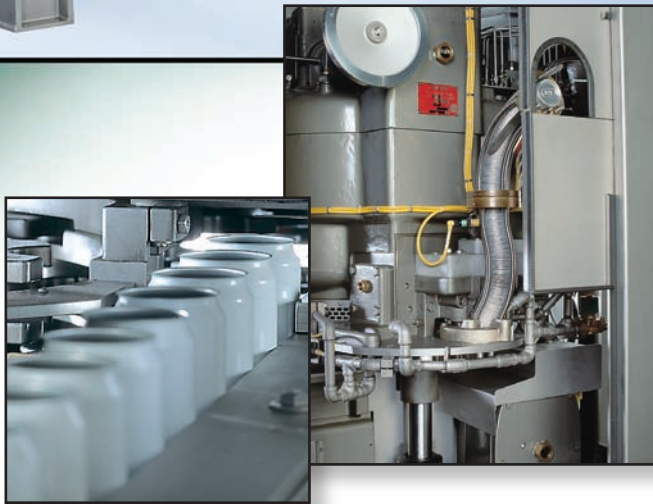


Rated Speed  
up to 1200 CPM



- ▶ 10 Seaming Stations
- ▶ Variable Flow Gassing System (Optional)
- ▶ Pedestal Mounted Operator's Station
- ▶ Change Parts for one Can Size
- ▶ Driven Lower Lifter Oil Pump System
- ▶ Cover Feed Chute with Vibrator
- ▶ Second Operation Off-Seam Setting
- ▶ Free-Standing Stainless Steel Machine Enclosure with Door Interlocks & Sound Dampening Panels
- ▶ Automatic Stop Control System
- ▶ No Can/No Cover Sensor
- ▶ External Warning Safety Horn & Light
- ▶ Stainless Steel Base Top Plate

## Standard Features



Automatic Oil Lubrication



Driven Lower Lifters



Automatic Seamer Washdown & Sterilization



Programmable Controller PLC



Single Roll Cover Separator



Titanium Nitride Coated Chromium Cobalt Seaming Rolls



Ceramic Seaming Roll Bearings



Tool Kit & Instruction Manual



Power Lid Gapper (Standard for Beverage Applications)



UL Rated 24 Volt DC Electrical Controls



Filler Belt Drive



Color Touchscreen Control Panel

## Optional Features



Under Cover Gassing



Steam Vacuum



Can Manufacturing



Motorized Height Adjustment



Filler Connecting Parts



Nickel Plated Machine

# MODEL 101L Technical Specifications

No. of Seaming Stations	10	Nombre stations sertis..	Anz. Verschluss-Stat.	Num. de Cabezas de Doble Cierre	10
Output Speed Range	400-1200 CPM	Gamme vitesse poss..	Mögl. Geschw. Bereich	Vol. de Producción	400-1200 CPM
Min./Max. Can Diameter	200-401	Diam.boîte min./max.	Min./Max. Dosendurchm.	Diámetro Mín./Máx. del Envase	50.8-103.2mm
Min./Max. Can Height (CM & Atmos)	110-800	Hauteur boîte min./max. (Fabric. + Atmospher.)	Min./Max. Dosenhöhe (Dosenherst. + Atmosph.)	Altura Mín./Máx. del Envase (Mfg. - Atmosférico)	41.3-203.2mm
Min./Max. Can Height (UCG & SV)	113-800	Hauteur boîte min./max. (Inj.gaz CO <sup>2</sup> et vapeur)	Min./Max. Dosenhöhe (UCG + Bedampf.)	Altura Mín./Máx. del Envase (Con Dispositivo para Gasificación y Vacío al Vapor)	46.0-203.2mm
Min. Can Height (CM & Atmos - Optional)	105	Hauteur boîte min./max. (Fabric. + Atmosph. - Option.)	Min.Dosenhöhe (Herst. + Atm.-Option.)	Altura Mín. del Envase (Mfg. - Atmosférico - Opcional)	33.3mm
Min. Can Height (UCG & SV - Optional)	107	Hauteur boîte min./max. (Inj.gaz CO <sup>2</sup> & vapeur-Option.)	Min.Dosenhöhe (UCG. + Bedampf.-Opt.)	Altura Mín. del Envase (Con Dispositivo para Gasificación y Vacío al Vapor - Opcional)	36.5mm
Transfer Chain Pitch Can Centers	4.667"	Pas de chaîne transfert (distance entre boîtes)	Dosentransferketten-Teilung	Centros de la Cadena de Transferencia	118.5mm
Filler Drive	1 Rev/Can	Commande emboîteuse	Füllerantrieb	Transmisión de Llenadora	1 Rev/Can
Horsepower/Electrical	25-40 Hp	Kw-Force élect.	Kw-Elektroleistung	Hp/Eléctrica	18-30 Kw
Electrical Controls	24 Volt DC	Commandes élect.	Elektrosteuerung	Control Eléctrico	24 Volt DC
Dry Air @ Base & Upper Turret Housing	3 psi	Air sèche @ Base & Boîtier Tourelle Supér.	Trockenluft @ Basis & Oberturmgehäuse	Aire Seco en la Base y Torreta Superior	0.2 bars
CO <sup>2</sup> /Nitrogen Gas Supply Pressure	125 psi @ 70°F	Pression Amen.Gaz CO <sup>2</sup> ou azote	CO <sup>2</sup> /Stickstoff Gas-zufuhrdruck	CO <sup>2</sup> /Suministro de Presión de Gas Nitrogeno	8.6 bars @ 21°C
CIP Cleaning - Hot Water	160°F @ 70 psi	Nettoy.CIP - eau chaude	CIP Rein.-Heisswas.	Limpieza con CIP - Agua Caliente	71°F @ 4.8 bars
CIP Cleaning - Steam	330°F @ 80 psi	Nettoy.CIP - vapeur	CIP Rein.- Dampf	Limpieza con CIP - Vapor	165°C @ 5.5 bars
Net Weight (Approx.)	14,400 lbs.	Poids net (Approx.)	Nettogewicht (ca.)	Peso Neto (Aprox.)	6532 Kg.
Gross Weight (Approx.)	16,500 lbs.	Poids brut (Approx.)	Bruttogewicht (ca.)	Peso Bruto (Aprox.)	7484 Kg.

